

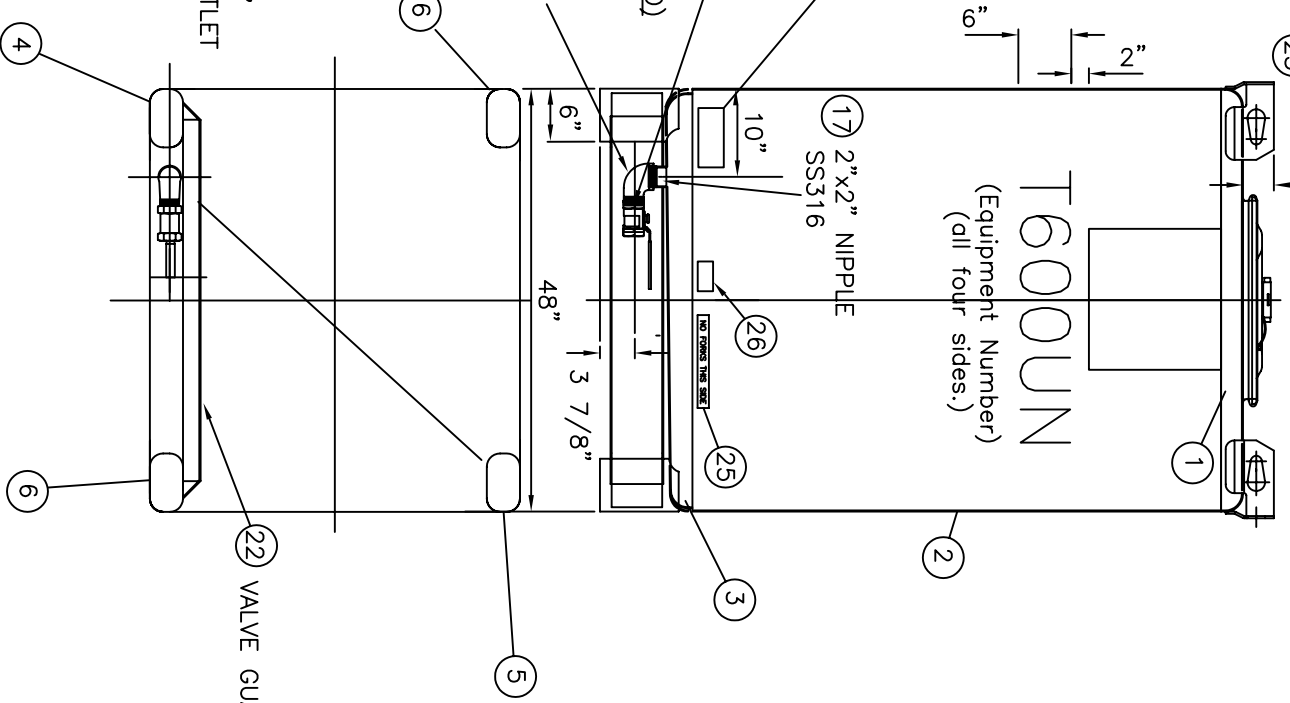
3" NIPPLE AND FUSIBLE VENT (13)
SS316
(7)(8)(9)(10)(11)(12)
22 1/2" DIA. NOM. DRUM OPENING ASS'Y
W/SS316 DRUM COVER W/EYEBROWS, EPDM
MULTI-SEAL GASKET, EPOXY COATED STL
CLAMP RING, PLATED STL BOLT, PLATED
STL NUT, AND SS316 DRUM NECK ROD

1/4" THK. CORNER LIFTING LUG
W/LARGE RADIUS CORNER
SS
3 1/2" TYP

(This label on opposite side diso.)
(20)(21)
2" NPT SS BALL VALVE
W/REVERSE ACTING HANDLE
(VALVE HANDLE IS IN LINE WHEN CLOSED)

BOTTOM VIEW

NOTE:
BOTTOM SLOPES 1/2"
TOWARDS BOTTOM OUTLET

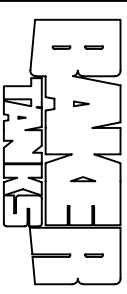


WEIGHT: 680 lbs. (empty)

WETTED PARTS: 316 S.S.

P/V VALVE: Press 5 psi, Vac 0.5 psi

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3020 OLD RANCH PARKWAY
SEAL BEACH, CA 90740-2751

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1		TOP - 10 GA. SS316-2B FINISH
2	2 PC.		SIDES - 10 GA. SS316-2B FINISH
3	1		SLOPED BOTTOM - 10 GA. SS316-2B FINISH
4	1		SHORT LEG - 7 1/2" TALL - SS304
5	1		LEFT LEG - 8" TALL - SS304
6	2		RIGHT LEG - 8" TALL - SS304
7	1	730001-5	22 5/16" MANWAY LID W/3" NIPPLE, SS316
8	1	840005	EPDM MULTI-SEAL GASKET
9	1	840009	BOLTED CLAMP RING - EPOXY PAINTED
10	1	840010-1	PLATED STL CLAMP RING BOLT - 5/8"NC x 3 1/2" LG
11	1	840010-2	PLATED STL CLAMP RING NUT - 5/8"NC
12	1		22 5/16" NOM. DRUM NECK ROD - SS 316
13	1	840006-3	3" GITS FUSIBLE VENT W/BUNA GASKET
14	1		2" WELD FLANGE - 2SSRF
15	1	840006-7	GITS LO PROFILE P/V VENT, SS316
16	1		
17	1		2" NIPPLE X 2" LONG, THREADED ONE END, SS316
18	1		2" STREET ELBOW, SS 316
19			
20	1		2" NPT BALL VALVE - SS, W/REV. HDLE
21	1		2" NPT SHIPPING PLUG - PLASTIC
22	1		VALVE GUARD - 10 GA. SS304
23	4		1/4" LIFTING LUG/LEG POSITIONER, SS304
24			U.N. TAG - S.S.
25			
26	1		"OPEN, CLOSED" VALVE DECAL
27	4	DCLB	BAKER TAG, "BAKER IOGO"
28	1	DCLW07	BAKER TAG, "DO NOT PRESSURIZE"
29	2	DCLD01	BAKER TAG, "CAUTION DO NOT ENTER"
30	2	DCLW01	BAKER TAG, "WARNING..."
31	2	DCLW06	BAKER TAG, "NO FORKS THIS SIDE"

- NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.
 2. 1 1/2" LARGE RADIUS TOP AND BOTTOM W/HIGH CONTOUR FABRICATED LEGS.
 3. MATERIAL OF CONSTRUCTION IS STAINLESS STEEL AND NOTED.
 4. INSIDE OF TANK IS TO BE WIPED CLEAN AT FINAL ASS'Y.

- NOTES:
1. THIS DRAWING IS A BASELINE REPRESENTATION FOR THIS MODEL TANK. VARIATIONS MAY EXIST. CONSULT YOUR LOCAL BAKER REPRESENTATIVE IF SPECIFIC NEEDS EXIST.
 2. THIS TANK WAS PURCHASED AS UN31A COMPLIANT.

REV.	DESCRIPTION	DATE	BY
G			
F			
E			
D			
C			
B			
A			

SCALE:	Do Not Scale	SIZE:	B	ORIGINAL DWG. DATE:	05SEP02
DRAWN BY:	P.J.B.	APPROVED BY:	-	CAT/CLASS:	170-0500 170-0550
TITLE:	HURRI-KLEEN 550 SS TOTE	SHEET:	1 OF 1		
DRAWING NO.:	S-8-M0001-1	REV.:	0		